



MAKE IT YOURSELF

100 B

Glamourous Living Dolls®



Glamorous Living Dolls®

Special thanks to Mary Teager of Silvis, Illinois for the designs in this book.

Introduction

There is something special about creating your own doll . . . especially a glamorous, elegant doll that takes on its own charm and personality because of the work you put into its creation.

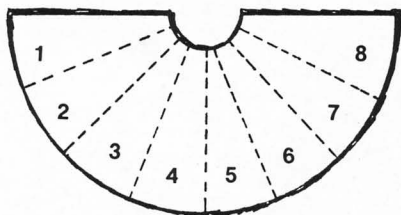
Such beauties as "Scarlett" in Winter, "Anita" in Spring, "Sharon" the radiant bride, "Carrie" at the farm and many other lovely dolls can be found when you open these pages and see the world of "Glamorous Living Dolls®"

These dolls are made with 17" doll bodies and "Living Doll®" heads . . . the most life-like doll heads imaginable. Make them, display them and watch them almost come to life.

**BASIC SKIRT
PATTERN**
8 times to get
the full pattern.

NOTE:

Pattern as shown is only 1/8th of the entire skirt. Parts must be transferred onto tracing paper 8 times to get the full pattern.



Contents

- 2—Introduction
- 3—General Instructions
- 4-5—Scarlett
- 6-7—Anita
- 8—Sharon
- 9—Color Photo—Sharon
- 10-11—Maria
- 12-13—Color Photos
- 14—Pamela
- 15—Julia
- 16—Color Photo—Lora
- 17-18-19—Lora Instructions/Patterns
- 20-21—Carrie
- 22—Lorene
- 23—Nanette

The information in this instruction book is presented in good faith, but no warranty is given nor results guaranteed, nor is freedom from any patent to be inferred. Inasmuch as we have no control over physical conditions surrounding the application of information herein contained, MANGELSEN'S disclaims any liability for untoward results.

ALL RIGHTS RESERVED. NO PART OF THIS BOOK MAY BE
REPRODUCED BY ANY MECHANICAL MEANS
WITHOUT PERMISSION IN WRITING FROM THE PUBLISHER

© HAROLD MANGELSEN & SONS, INC. 1975

Omaha, Nebr. 68127

Mangelsen's®
OMAHA, NEBR. 68127

General Instructions

BODY

Assemble doll by placing leg wires into base. Do not force wires too hard as the body can be broken. If holes need to be enlarged, use a hot ice pick.

ARMS

Attach arms by poking a hole into the body at the shoulder. Place glue around raw edge of arm, wire and the hole. Place arm wire into hole and remove any excess glue.

HEAD

To avoid disturbing the hair style, attach head after doll has been dressed. Remove some of the foam from the neck hole so that the head may be tilted and the neck will not be too long. Glue in place.

HOOP SKIRT

Cut hoop skirt from net, using skirt pattern. Sew seam tape to bottom of skirt and four inches down from the Top. Seam up back. Do not stitch over seam tape. Thread an 18 gauge wire through seam tape. Add extra wire if necessary. Place wire into both rows of tape. With extra strong button or carpet thread, gather top of skirt and slip around doll's waist. Tie thread lightly.

BODICE

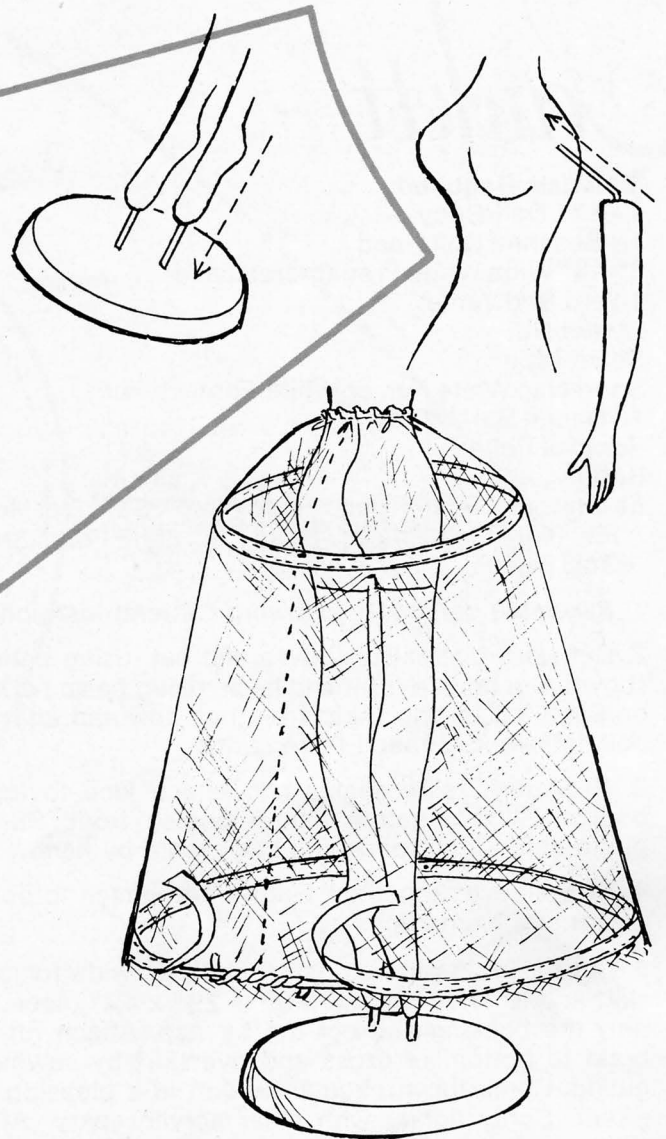
Cut and sew darts and side seams. Gather at waist, below bust line. Fit to doll and pin to body. Be sure pins will not be visible when skirt is added. Sew back seam together by hand.

SLEEVE

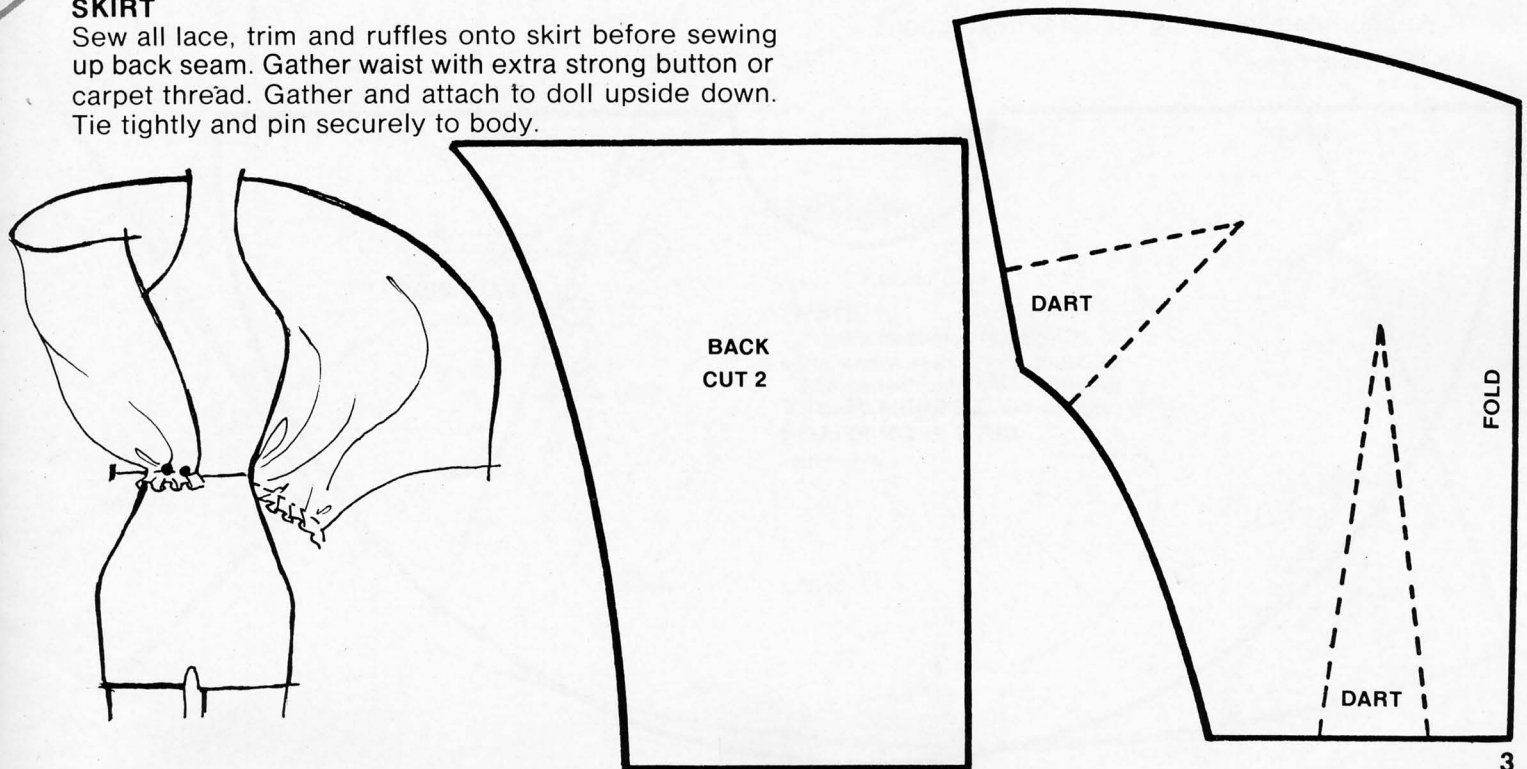
Cut and sew on all lace and trim before sewing seams together. Gather if needed and place sleeve on arm. Glue top of sleeve to armhole. Be careful not to smear glue onto dress fabric.

SKIRT

Sew all lace, trim and ruffles onto skirt before sewing up back seam. Gather waist with extra strong button or carpet thread. Gather and attach to doll upside down. Tie tightly and pin securely to body.



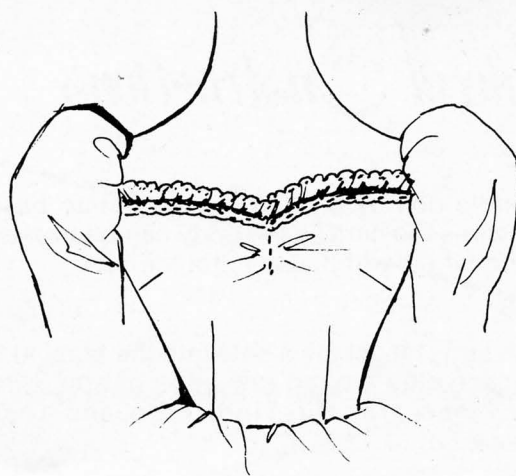
BASIC BODICE PATTERNS



Scarlett

Materials Required:

1—17" Doll Body
 1—Susanne Doll Head
 8"— $\frac{1}{4}$ " Wide White Pregathered Lace
 1 Yard Red Velvet
 $\frac{2}{3}$ Yard Net
 Seam Tape
 Short Nap White Fur or White Fantasy Fur®
 18 Gauge Bare Wire
 Scrap of Pellon
 Braid
 Earrings—1" Pearl Round Head Pin, 1" Gold Flat Head Pin, 6MM Gold Filigree Bead Cup, 5MM Pearl, 3MM Gold Bead



1. Assemble doll body, following General Instructions.

2. Cut skirt, overskirt, sleeves and hat, using patterns shown. Cut bodice front and back, using basic patterns on Page 3. Cut hoop skirt from net, sew and attach to doll, following General Instructions.

3. Sew darts, side seams and attach lace to top of bodice. Slightly gather center bodice front. Fit and pin to doll. Stitch remaining back seam by hand.

4. Sew sleeves together. Gather and attach to doll as in General Instructions.

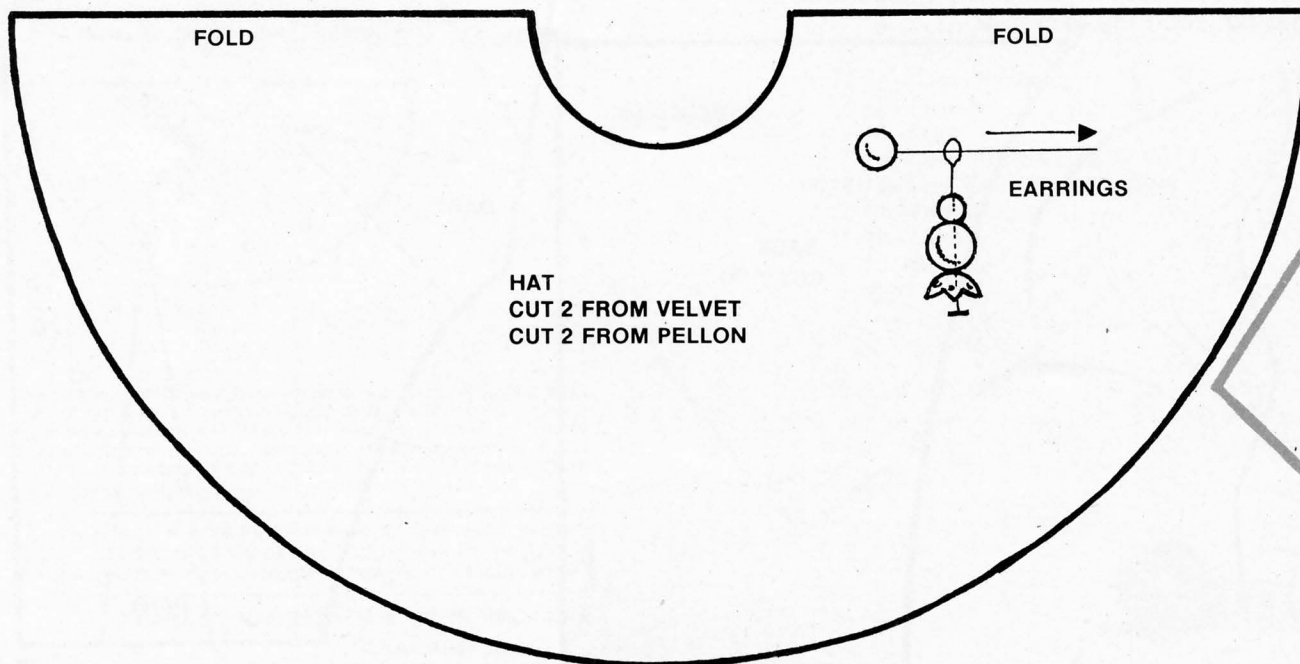
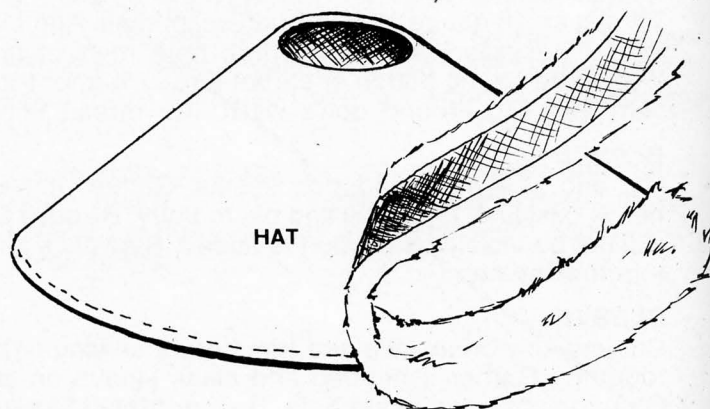
5. Cut fur in 2" wide strips for skirt, $\frac{3}{4}$ " wide for overskirt and $\frac{1}{4}$ " wide for hat. Muff is $2\frac{1}{2}$ " x $4\frac{1}{2}$ " piece. Cut only the backing and not the fur nap. Attach fur and braid to bottom of dress and overskirt by sewing or gluing. Comb fur in circular motion in a pleasing soft effect. Spray lightly with clear acrylic spary. Attach skirt to doll and then overskirt, following General Instructions.

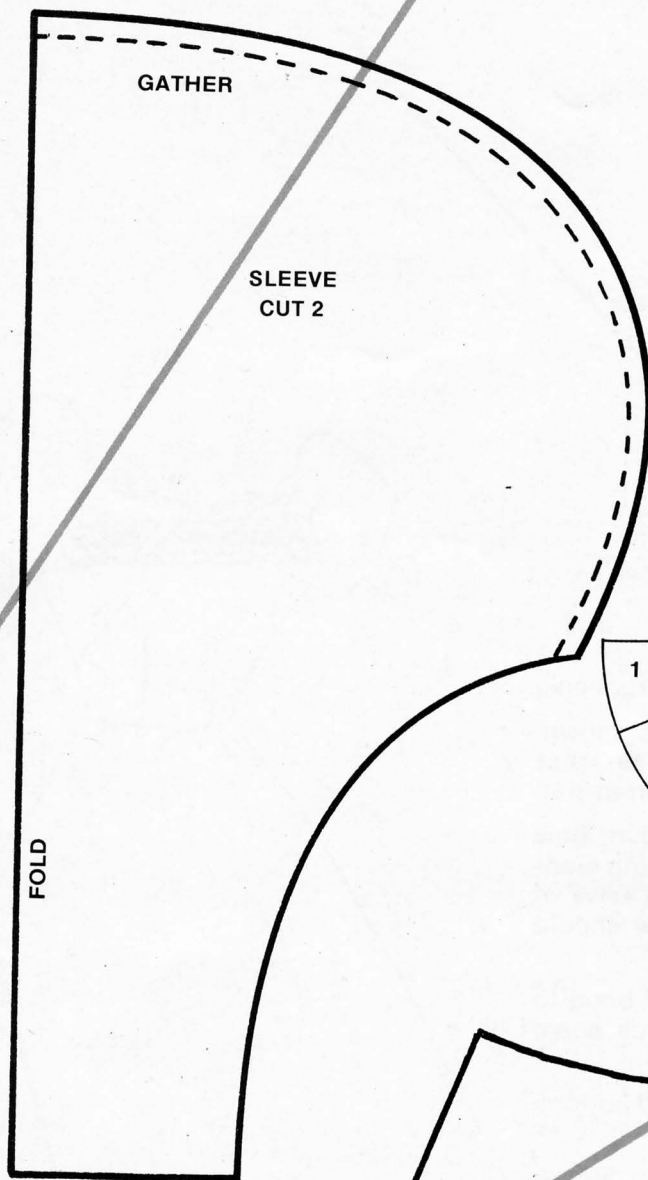
6. Attach head following General Instructions.

Scarlet—Front Cover

7. Cut hat pieces and sew together. Sew or glue fur around edge. Pin to doll's head. Make a muff from fur and pin to doll's hands.

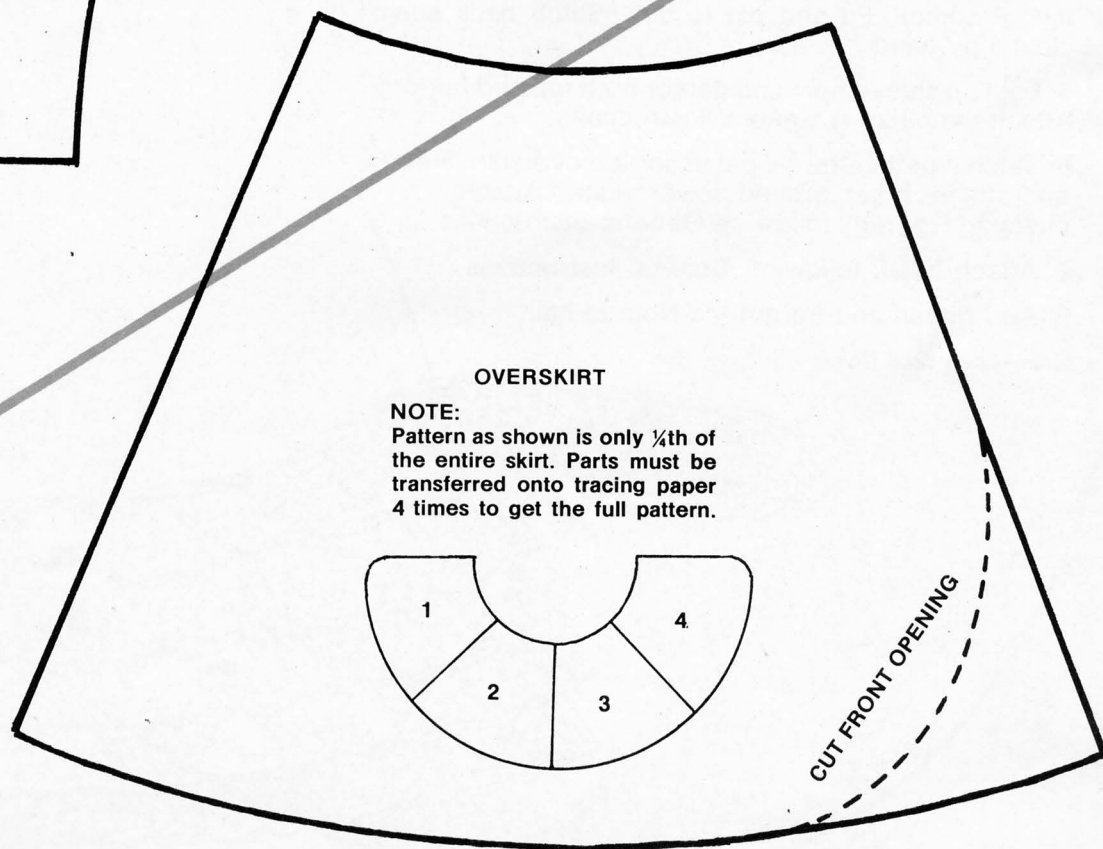
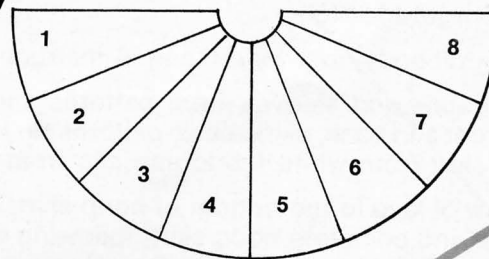
8. Attach earrings to head per diagram.





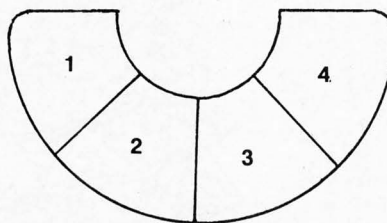
$\frac{1}{8}$ th OF SKIRT

NOTE:
Pattern as shown is only $\frac{1}{8}$ th of the entire skirt. Parts must be transferred onto tracing paper 8 times to get the full pattern.



OVERSKIRT

NOTE:
Pattern as shown is only $\frac{1}{4}$ th of the entire skirt. Parts must be transferred onto tracing paper 4 times to get the full pattern.



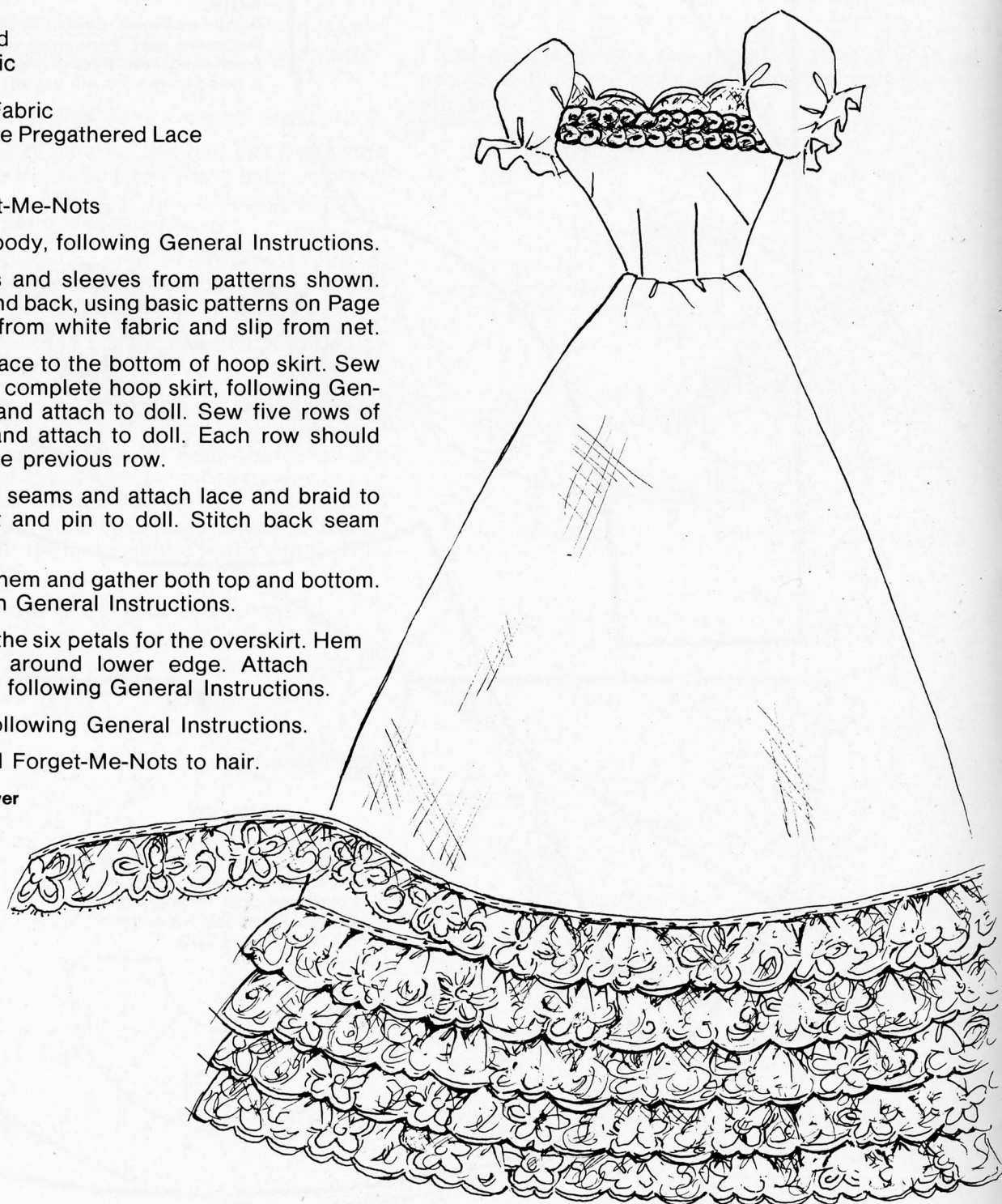
Anita

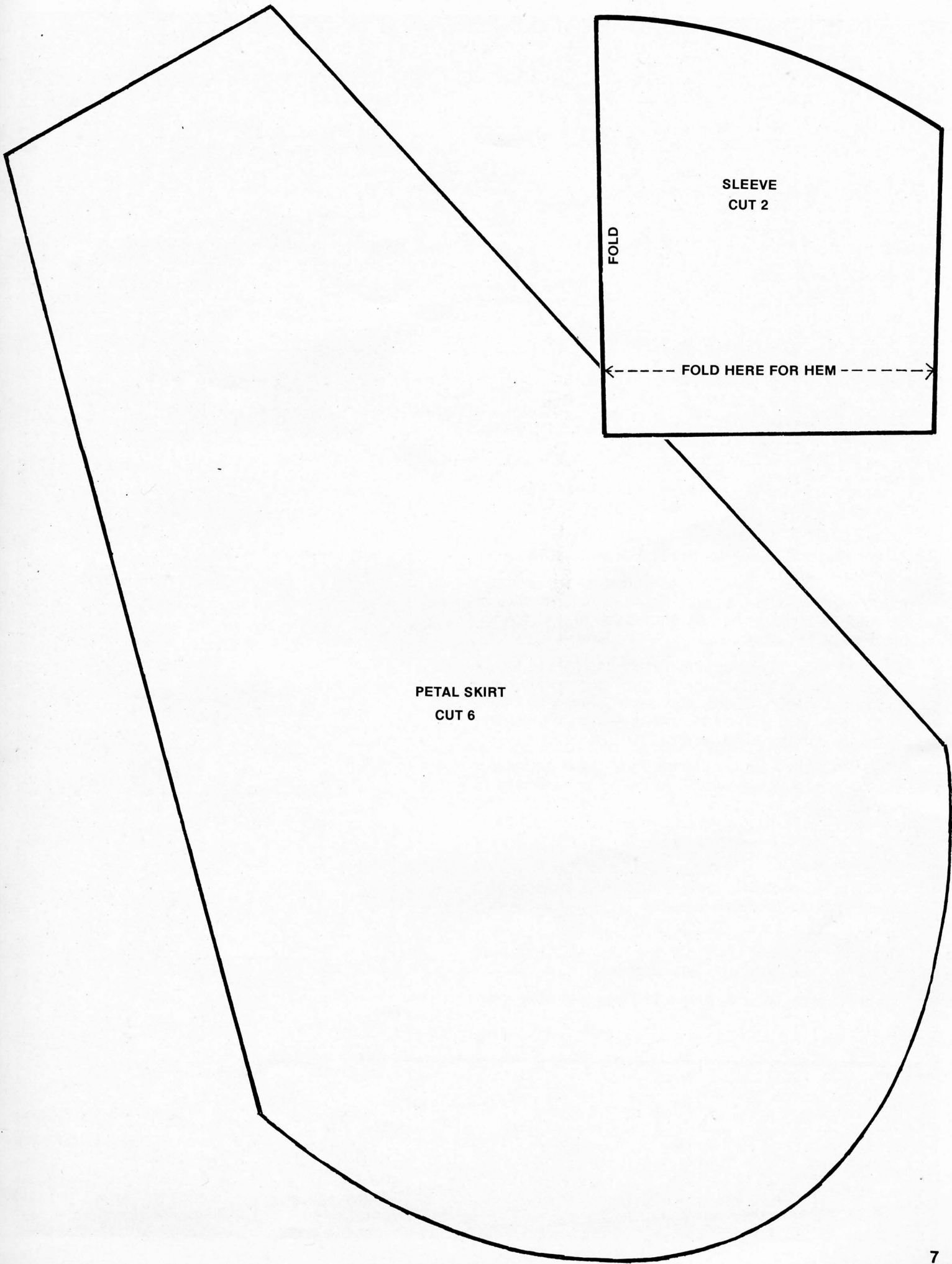
Materials Required:

1—17" Doll Body
 1—Heidi Doll Head
 $\frac{2}{3}$ Yard White Fabric
 $\frac{2}{3}$ Yard White Net
 $\frac{1}{2}$ Yard Flowered Fabric
 8 Yards— $1\frac{1}{2}$ " White Pregathered Lace
 2 Yards Braid
 Seam Tape
 Ribbon and Forget-Me-Nots

1. Assemble doll body, following General Instructions.
2. Cut skirt petals and sleeves from patterns shown. Cut bodice front and back, using basic patterns on Page 3.
3. Cut hoop skirt from white fabric and slip from net.
3. Stitch a row of lace to the bottom of hoop skirt. Sew on seam tape and complete hoop skirt, following General Instructions, and attach to doll. Sew five rows of lace to net skirt and attach to doll. Each row should slightly overlap the previous row.
4. Sew darts, side seams and attach lace and braid to top of bodice. Fit and pin to doll. Stitch back seam closed by hand.
5. Fold up sleeve hem and gather both top and bottom. Attach to doll as in General Instructions.
6. Stitch together the six petals for the overskirt. Hem and attach braid around lower edge. Attach overskirt to doll, following General Instructions.
7. Attach head, following General Instructions.
8. Add ribbon and Forget-Me-Nots to hair.

Anita—Color Back Cover





PETAL SKIRT
CUT 6

SLEEVE
CUT 2

FOLD

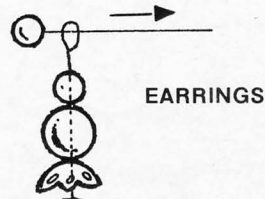
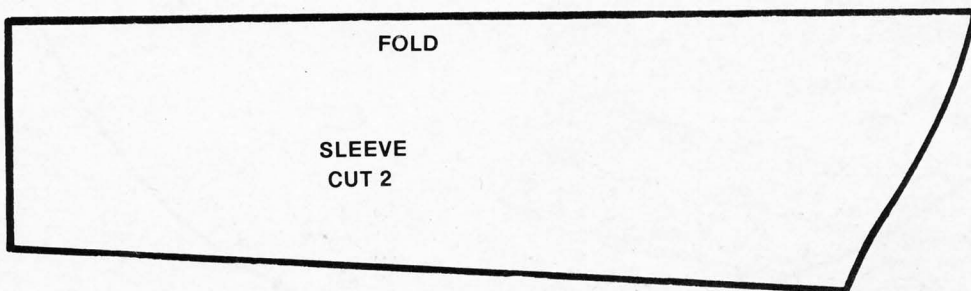
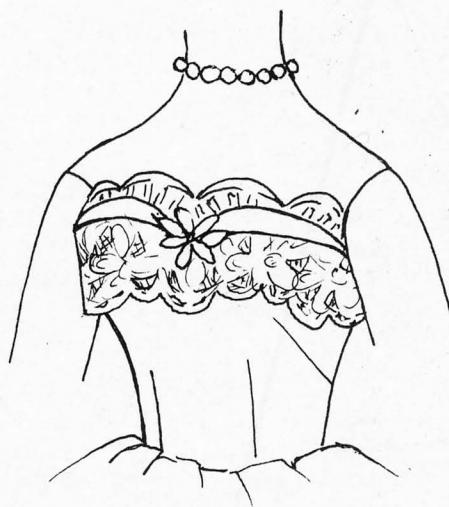
FOLD HERE FOR HEM

Sharon

Materials Required:

1—17" Doll Body
 1—Susanne Doll Head
 $\frac{2}{3}$ Yard White Satin—Slip
 $\frac{2}{3}$ Yard White Net—Hoop Skirt
 1 Yard White Lace—Dress
 $1\frac{1}{3}$ Yard White Lace—Trim
 Seam Tape
 18 Gauge Bare Wire
 Forget-Me-Nots
 2 Strings 3MM Iris Pearls
 4MM Crystal Faceted Beads
 Earrings—1" Pearl Round Head Pin, 4MM Pearl,
 6MM Pearl, Silver Filigree Bead Cup, 1" Silver
 Flat Head Pin

1. Assemble doll body, following General Instructions.
2. Cut slip, skirt, bodice front and back from basic patterns on Page 3. Cut sleeves from pattern shown. Cut hoop skirt from net, sew and attach to doll, following General Instructions.
3. Sew darts, side seams and attach lace trim to top of bodice. Slightly gather the center front of bodice. Fit and pin to doll. Stitch back seam closed by hand. Stitch lace around cuff of sleeves and stitch seam closed. Attach to doll as in General Instructions.
4. Cut a 16" x 16" piece of lace for veil. Hem and stitch seam of slip together. Attach to doll. Sew lace trim to bottom of dress skirt. Sew 4MM faceted beads to dress and veil in a pleasing arrangement. Seam up back of dress. Attach skirt to doll, following General Instructions.
5. Add string of pearls around neck and attach head, following General Instructions.
6. Hem edges of veil and stitch pearls around lower edge and sides. Gather upper edge and attach around doll's hair. Trim with two rows of pearls.
7. Add earrings (see diagram) and a bouquet of flowers.





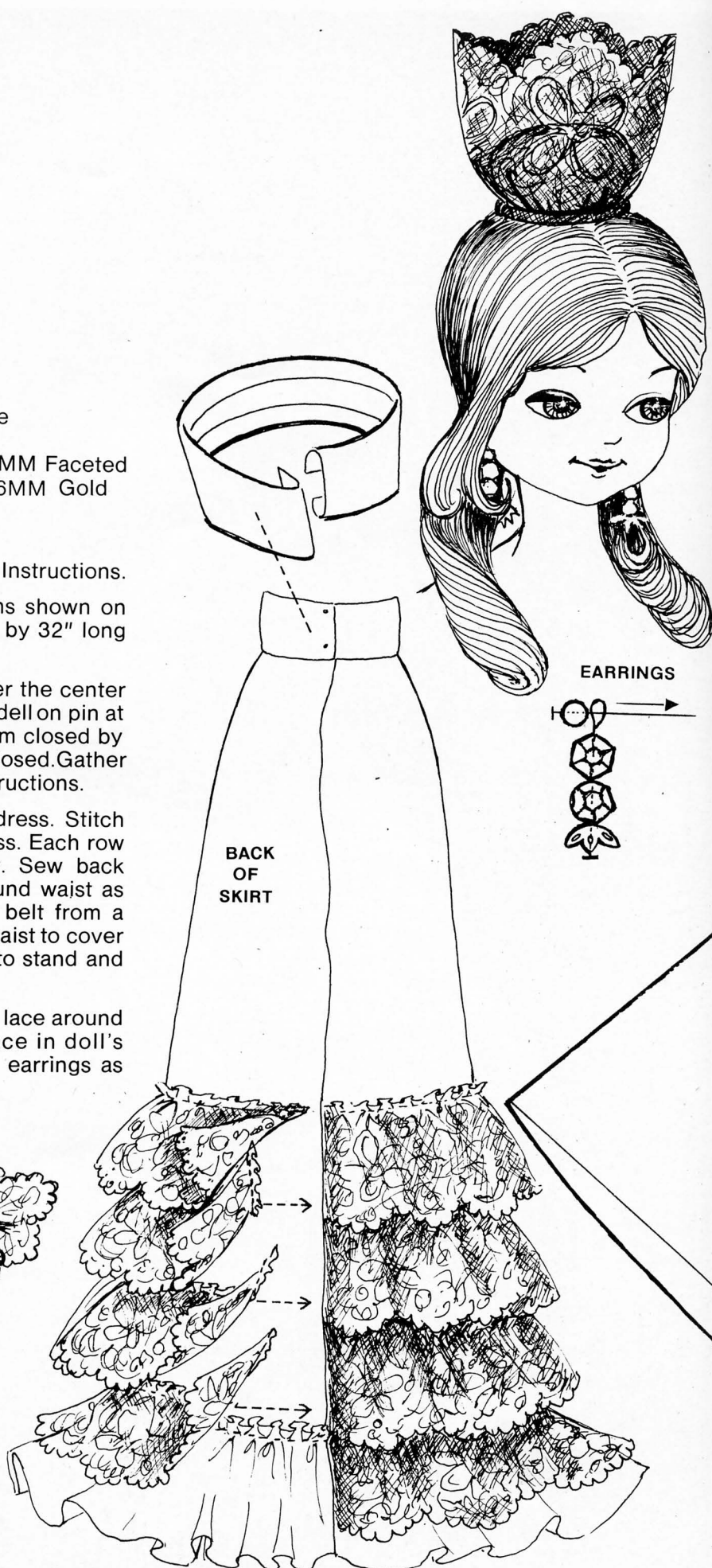
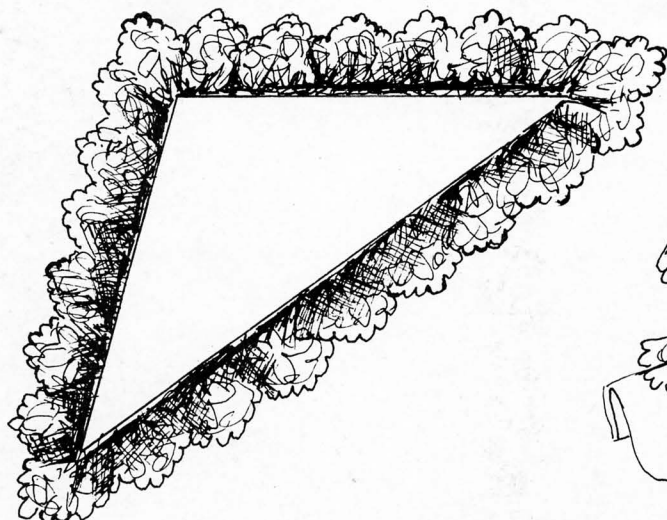
Maria

Materials Required:

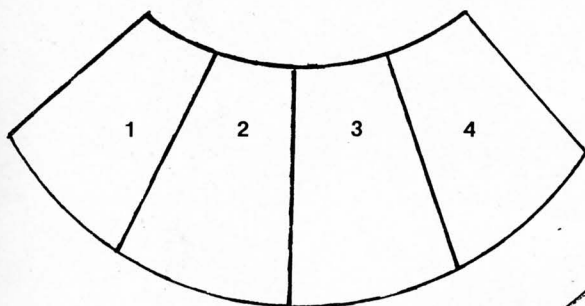
1—17" Doll Body
 1—Susanne Doll Head
 4 Yards— $1\frac{3}{4}$ " Wide Black Pregathered Lace
 $\frac{1}{2}$ Yard Red Taffeta
 Earrings—Sequin Pin, 3MM Gold Bead, 6MM Faceted Ruby Bead, 6MM Faceted Black Bead, 6MM Gold Filigree Bead Cup, Gold Flat Head Pin
 Red Rondell Bead

1. Attach arms to body, following General Instructions.
2. Cut bodice front and back from patterns shown on Page 3. Cut skirt, sleeves and a $2\frac{3}{4}$ " wide by 32" long ruffle.
3. Sew darts, side seams and slightly gather the center front of bodice. Fit and pin to doll. Add rondell on pin at bodice center. Stitch remaining back seam closed by hand. Attach lace to sleeve and sew seam closed. Gather and attach to doll, following General Instructions.
4. Gather and attach ruffle to bottom of dress. Stitch four rows of lace around the bottom of dress. Each row should slightly overlap the previous row. Sew back seam together. Place on doll and pin around waist as in General Instructions. Make a $\frac{1}{2}$ " wide belt from a piece of fabric and stitch to back of doll at waist to cover pins and skirt gathering. Attach doll body to stand and head to body as in General Instructions.
5. Make an 8" x 12" triangle for a stole. Sew lace around the stole edges when hemming and place in doll's hands. Add a crown of lace to hair. Make earrings as in Diagram.

Maria—Color Page 12



NOTE:
Pattern as shown is only $\frac{1}{4}$ th of
the entire skirt. Parts must be
transferred onto tracing paper
4 times to get the full pattern.



$\frac{1}{4}$ OF SKIRT

11 $\frac{1}{4}$ "

1 $\frac{3}{4}$ "

GATHER

SLEEVE
CUT 2

FOLD

SEW LACE



Maria—Page 10



Nanette—Page 23



Julia—Page 15

Pamela—Page 14

Lorene—Page 22



Carrie—Page 20

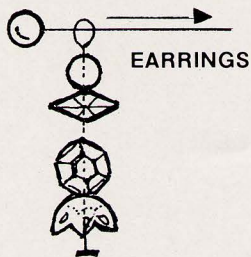
Pamela

Materials Required:

- 1—17" Doll Body
- 1—Susanne Doll Head
- 1 Yard Pink Fabric
- ½ Yard Pink Lining Fabric
- ½ Yard Net
- Seam Tape

- 18 Gauge Bare Wire
- Scraps of White Lace
- Flowers and Leaves

- Earrings—Sequin Pin, 3MM Pink Pearl, 2½MM Gold Bead, 6MM Hot Pink Rondell Bead, 6MM Hot Pink Faceted Bead, 6MM Gold Filigree Cup, Gold Flat Head Pin



1. Assemble doll body, following General Instructions.

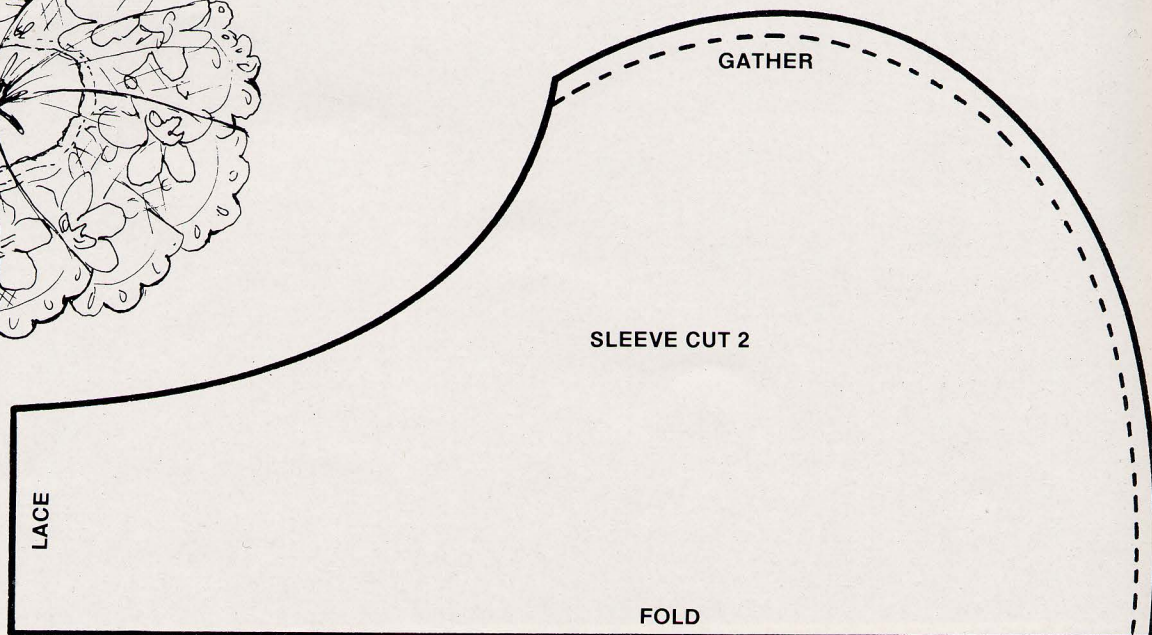
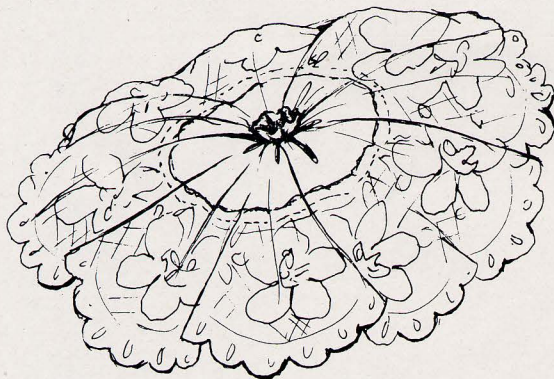
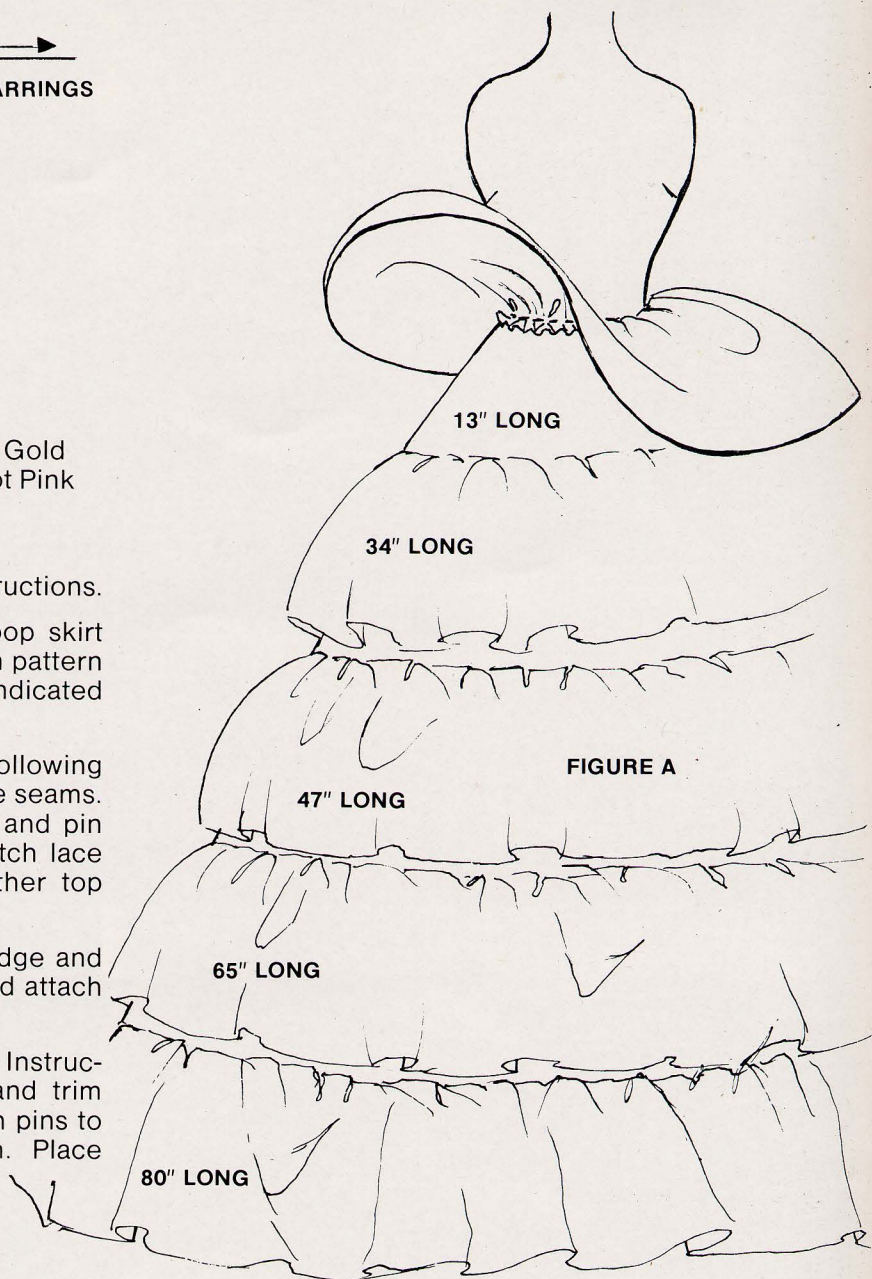
2. Cut bodice front, back, skirt lining and hoop skirt from basic patterns on Page 3. Cut sleeves from pattern shown and five ruffles 3½" wide and length indicated in Figure A.

3. Assemble hoop skirt and attach to doll, following General Instructions. Sew bodice darts and side seams. Slightly gather the center front of bodice. Fit and pin to doll. Stitch back seam closed by hand. Stitch lace around cuff of sleeves, seam closed and gather top edge. Attach to doll as in General Instructions.

4. Hem one edge of all ruffles. Gather other edge and stitch to skirt lining. Sew back seam closed and attach skirt to doll, following General Instructions.

5. Attach doll head to body, following General Instructions. Gather a 1" x 10" piece of material and trim outer edge with lace to make a hat. Attach with pins to head. Attach earrings as shown in diagram. Place assorted flowers in doll's arms.

Pamela—Color Page 13



Julia

Materials Required:

- 1—17" Doll Body
- 1—Susanne Doll Head
- 4 Yards $\frac{1}{2}$ " Silver Braid
- $\frac{1}{2}$ Yard Green and Silver Fabric
- $\frac{1}{2}$ Yard Silver Fabric
- $\frac{3}{8}$ Yard Net
- 18 Gauge Bare Wire
- Seam Tape
- Flowers
- Earrings—Sequin Pin, 2 3MM Silver Beads,
6MM Crystal Iris Bead, 6MM Silver Bead Cup,
3MM Silver Bead, 1" Silver Flat Head Pin

1. Assemble doll body, following General Instructions.

2. Cut bodice front and back from patterns on Page 3. Cut sleeves from pattern below. Cut skirt from basic pattern, but shorten $4\frac{1}{4}$ ". Cut hoop skirt from net, sew and attach to doll, following General Instructions.

3. Cut a piece of silver fabric 2" on top and 1" on bottom. Sew darts and seam of bodice. Fit and pin to doll. Sew back seam closed. Pin contrasting fabric over bodice. Pull tight. Glue braid around dress front and back. (Figure A) Sew sleeves together, add braid at cuff and attach to doll as in General Instructions.

4. Cut a piece of silver fabric 15" across bottom, 3" across top and $14\frac{1}{2}$ " long. Gather as shown in Figure B. Sew onto skirt. Add $4\frac{1}{4}$ " band of silver and hem around bottom of skirt. Sew or glue braid on front seams, gathering, and in a design on skirt. Attach skirt to doll, following General Instructions.

5. Attach head, following General Instructions. Add earrings (Figure C) and flowers.

Julia—Color Page 13

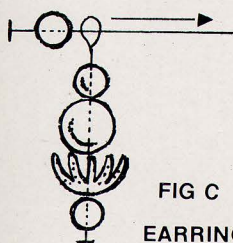
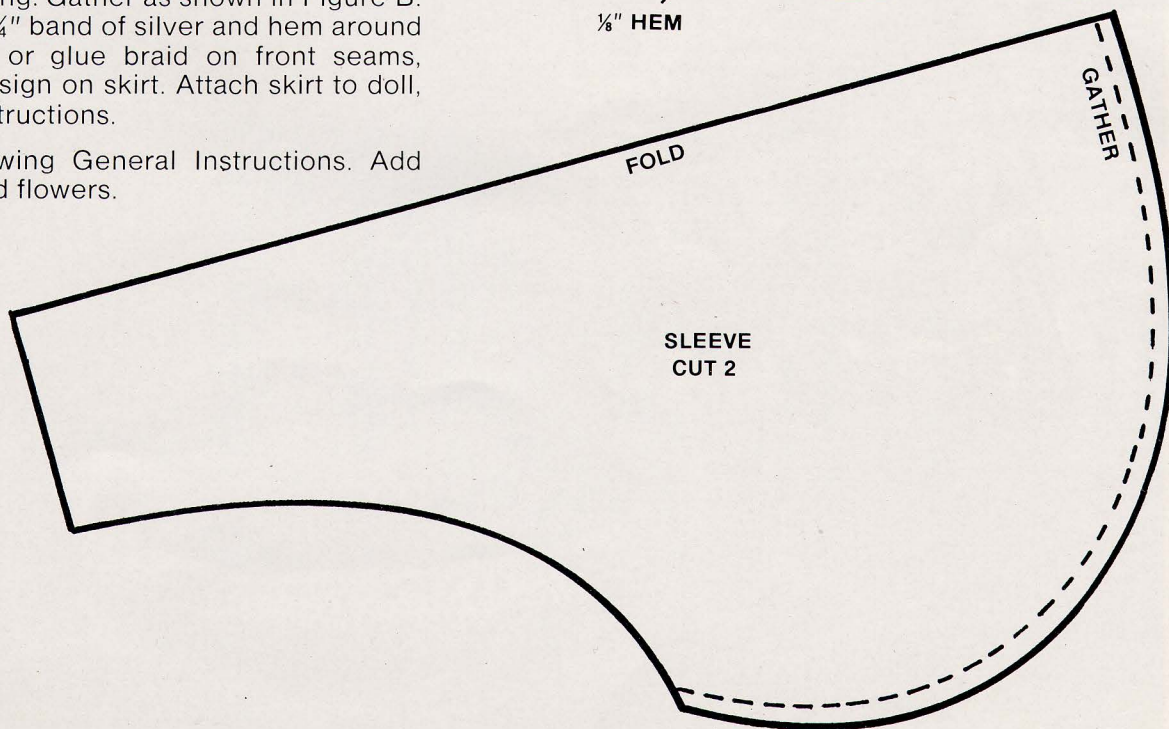
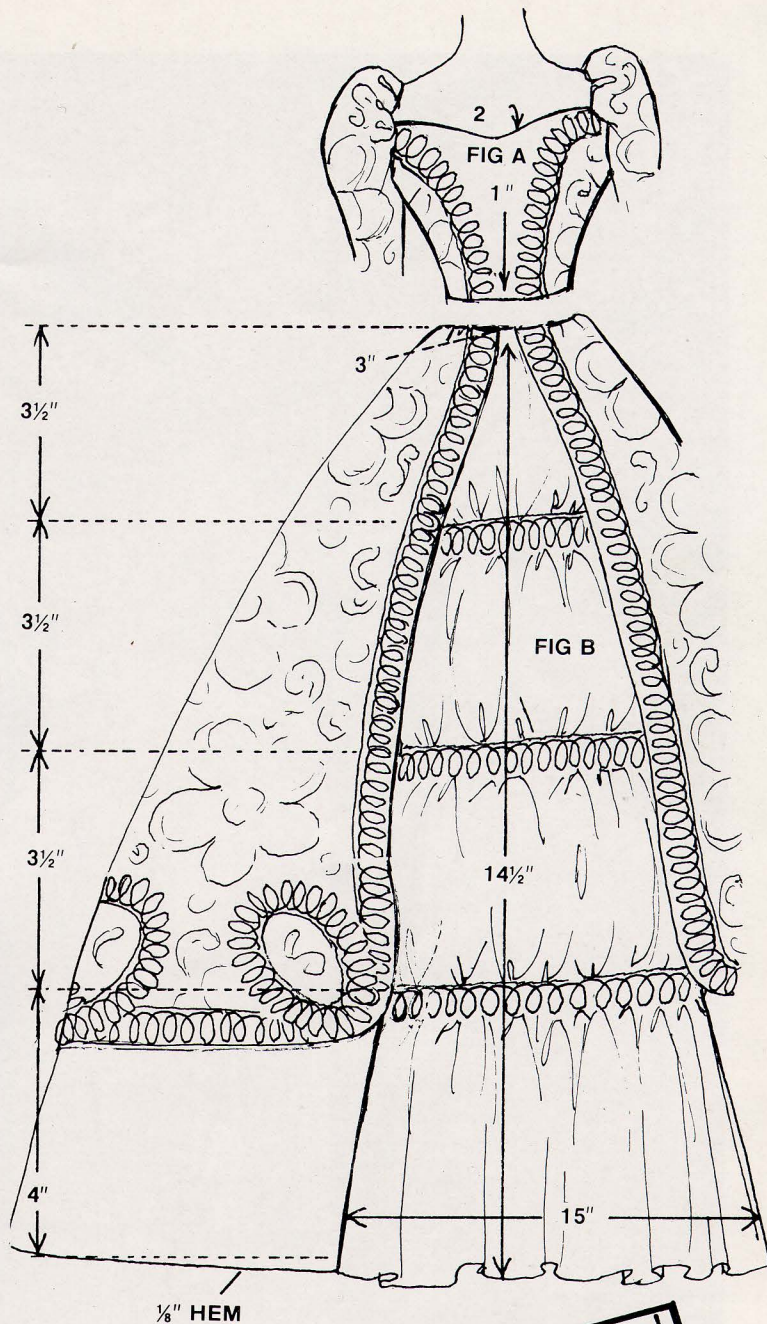


FIG C
EARRINGS





Lora

Materials Required:

- 1—17" Doll Body
- 1—Heidi Doll Head
- 2 Yards— $\frac{3}{4}$ " Wide White Pregathered Lace
- $\frac{1}{2}$ Yard Blue Satin
- 18 Gauge Bare Wire
- Net
- Seam Tape
- Heavy Wire
- Blue Paint
- 1 Pkg.— $2\frac{1}{2}$ MM Pearls
- Earrings—1" Pearl Round Head Pin, 1" Gold Flat Head Pin, 6MM Gold Filigree Bead Cup, 5MM Pearl, 3MM Gold Bead

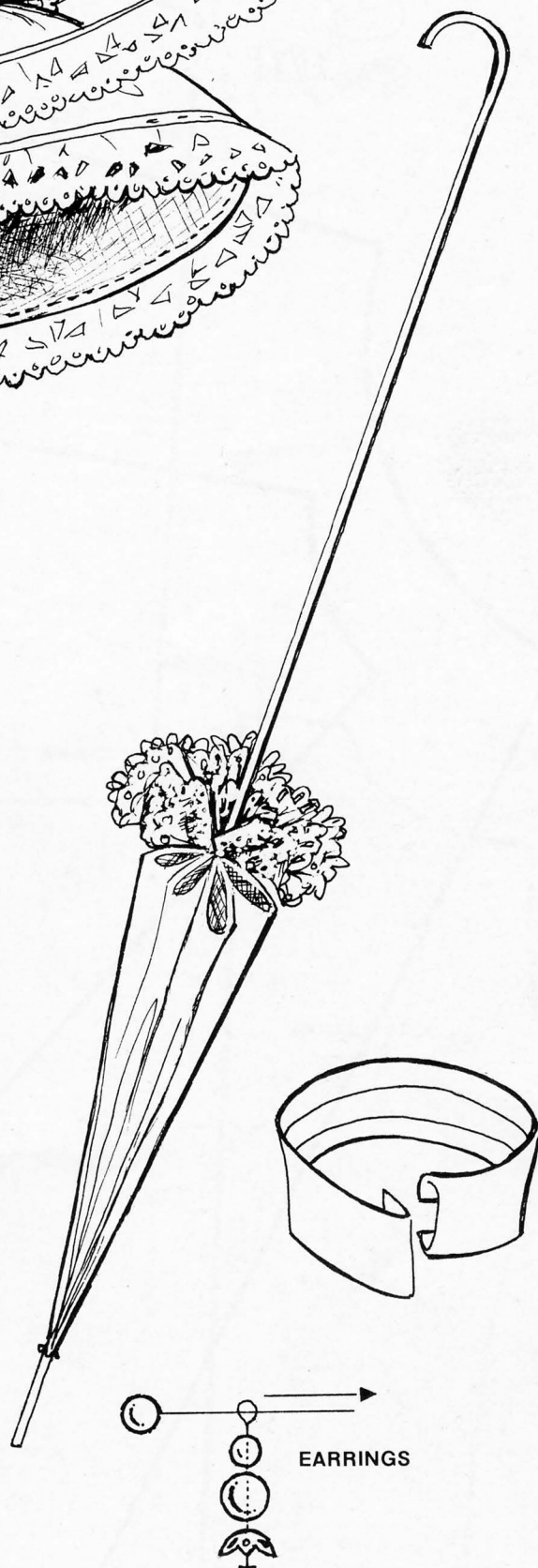
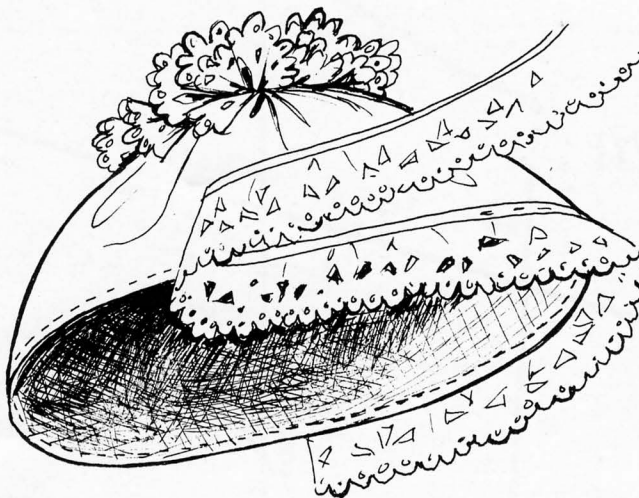
1. Cut all dress pieces from satin, using patterns on page 18 and 19. Seam shoulders together and place over neck. Pleat darts and pin to sides. Pull the front tight. Overlap back to front, fold under edge and hand stitch to bodice front. Attach lace around neck with white glue. Attach arms following General Instructions. Sew lace around cuff of sleeve and stitch seam closed on arm, fold under shoulder seam and glue and stitch in place on doll.

2. Seam sides of upper dress skirt to $2\frac{1}{2}$ " from top. Place skirt on doll, pull tight and hand stitch seams closed. Cut a net underskirt, using lower dress pattern. Add hoop, following General Instructions, and pin to doll's legs. Stitch a row of lace around bottom of satin skirt, sew back seam together and pin onto doll over net and hoop. Fold two pieces of satin $\frac{3}{4}$ " wide so that no raw edges show and stitch to doll as a belt at waist and a band at joining of upper and lower skirt.

3. Sew lace to umbrella top, sew sides together and gather top about $\frac{1}{2}$ " down. Paint a 14" piece of wire to match dress and slip umbrella onto wire. Stuff with tissue for fullness. Pull top gathering tight and glue securely at top and bottom. Glue in place in doll's hand. Add string of pearls around neck.

4. Place doll onto stand and add head. Cut hat from a 5" x 10" piece of fabric and net. Sew with right sides together, turn and press. Sew a seam at hat edge for a wire. Sew lace on edges, gather center and place wire around edge. Pin to doll head.

5. Attach earrings per diagram.



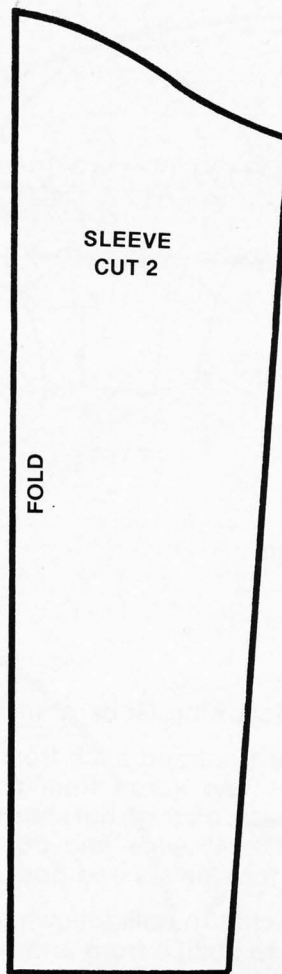
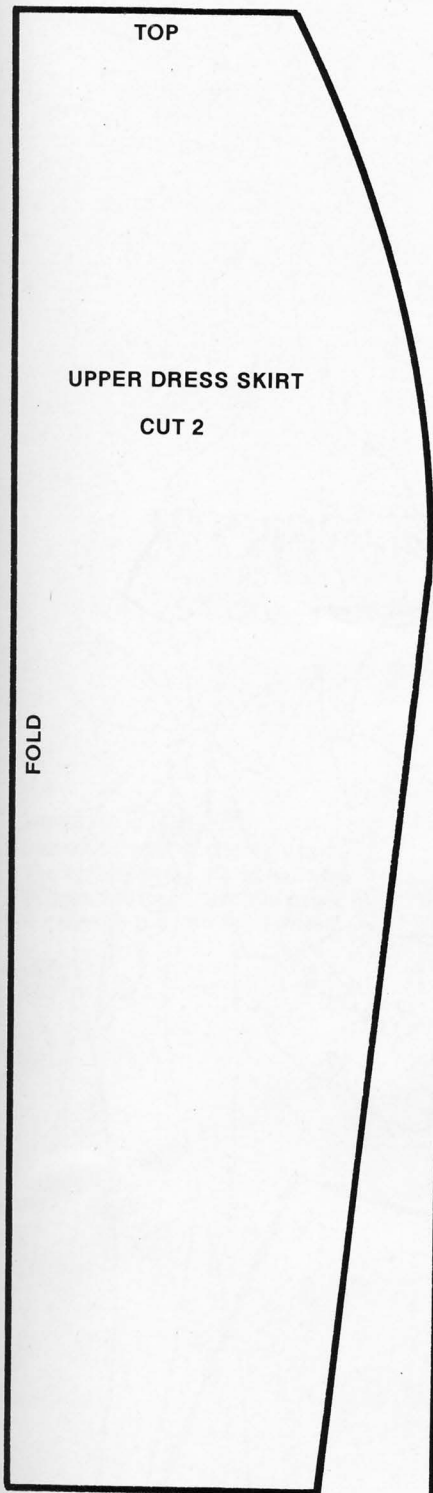
Lora

FOLD

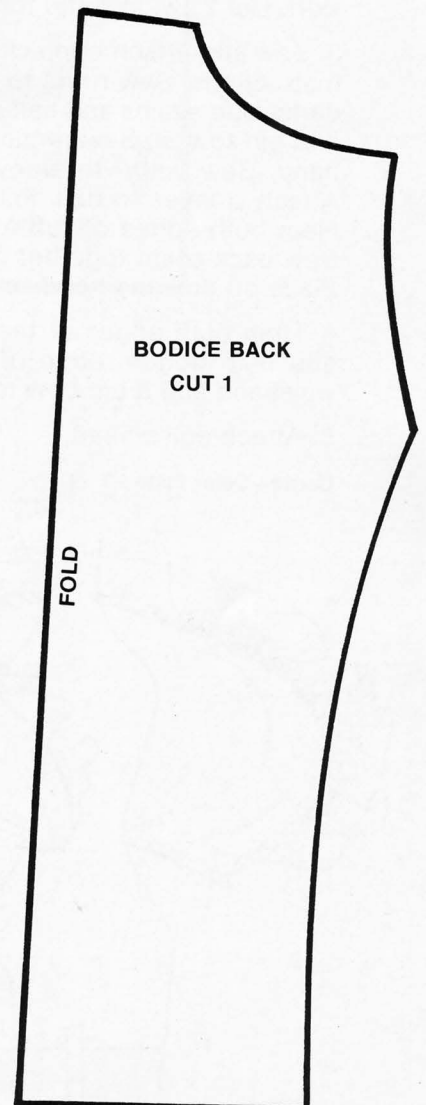
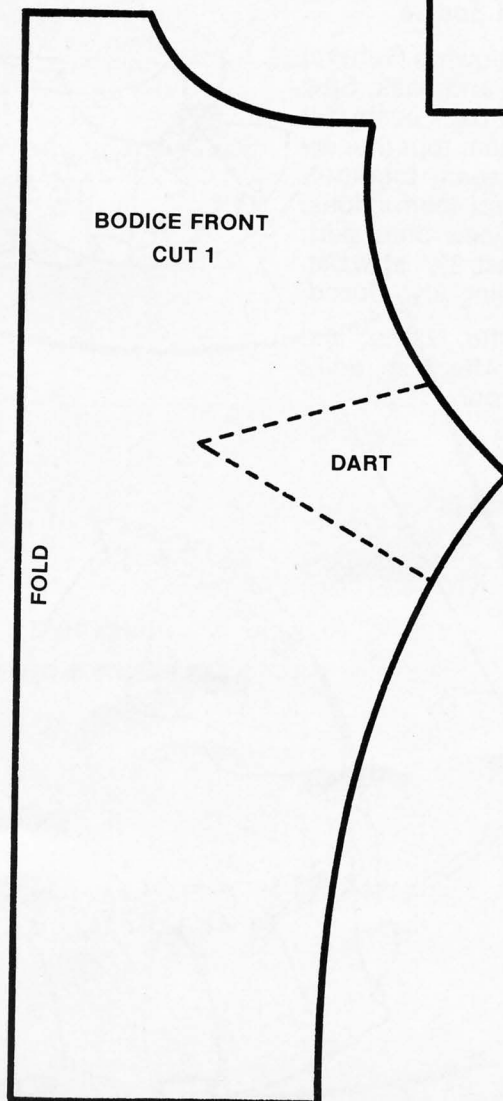
LOWER DRESS SKIRT

UMBRELLA
CUT 1

SEW LACE TO BOTTOM



Lorna



Carrie

Materials Required:

- 1—17" Doll Body
- 1—Heidi Doll Head
- 1 Yard Yellow Print Fabric
- ¼ Yard Red Print Fabric
- ⅔ Yard Net
- Seam Tape
- 18 Gauge Bare Wire

1. Assemble doll body, following General Instructions.

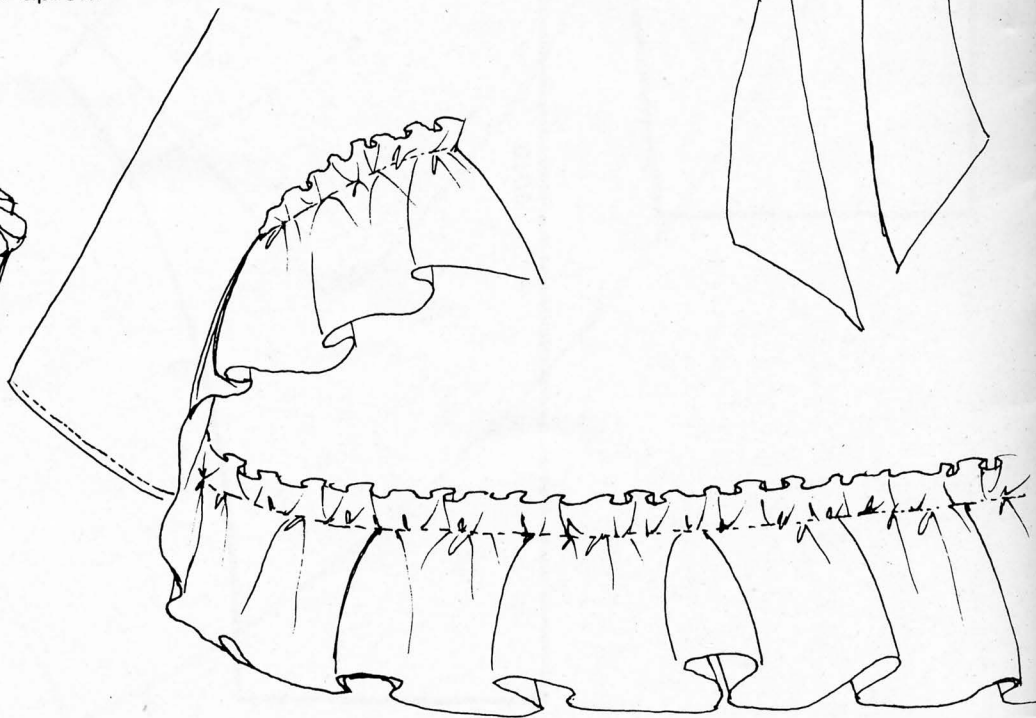
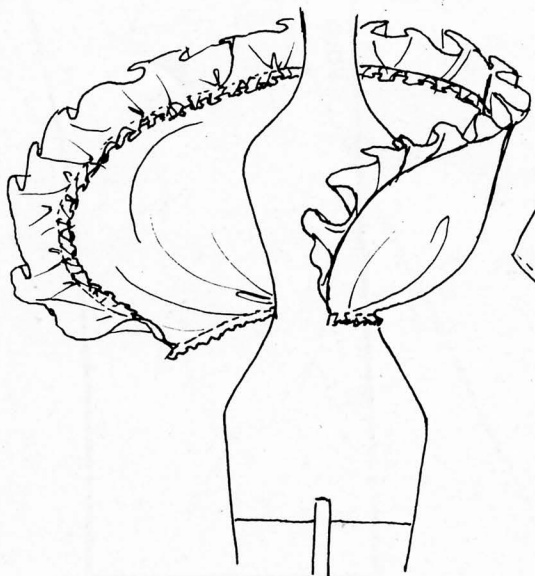
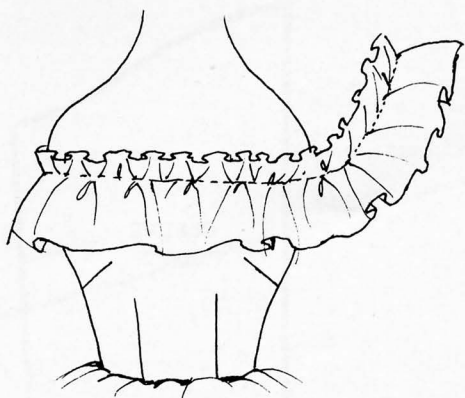
2. Cut hoop skirt, bodice front and back from patterns on Page 3. Cut sleeves and apron from pattern on Page 21. Cut skirt from basic pattern, but shorten 2½" to allow for ruffle. Cut ruffle 4" wide and 66" long for skirt. Cut 2" wide ruffle for sleeves and bodice.

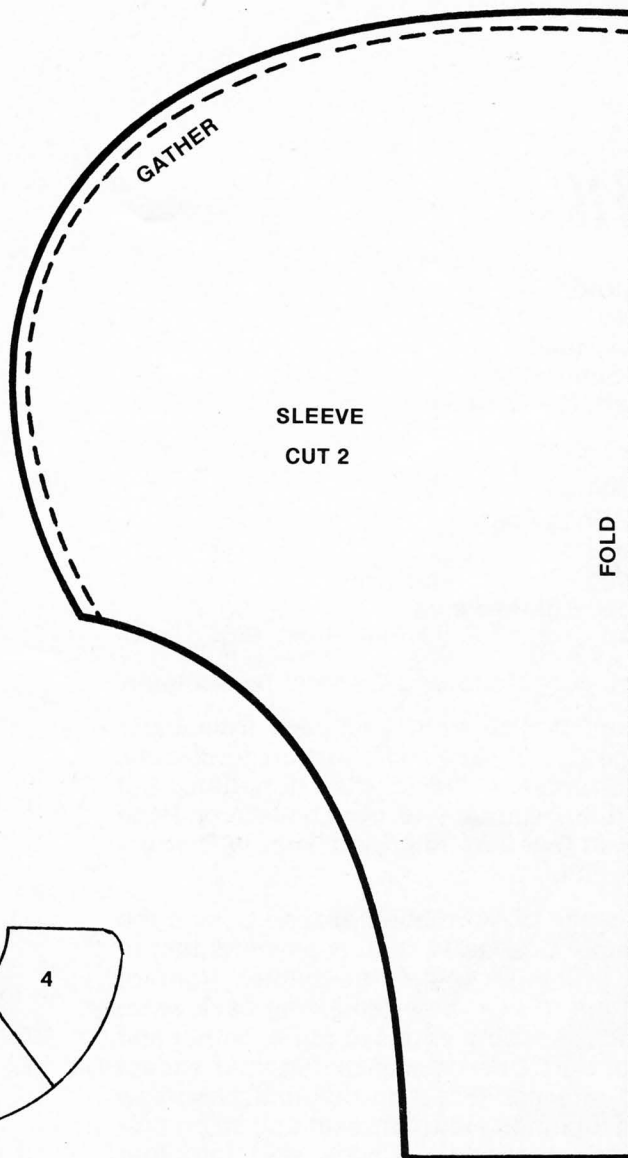
3. Sew and attach hoop skirt to doll, following General Instructions. Sew ruffle to bodice front and back. Sew darts, side seams and half of the center back seam. Fit and pin to doll. Sew remaining back seam together by hand. Sew ruffle to sleeve cuff and seam together. Attach sleeves to doll, following General Instructions. Hem both edges of ruffle, gather and sew onto skirt. Sew back seam together except the last 2½" at waist. Place on doll and hand sew the remaining 2½" closed.

4. Hem both edges of the 2" wide ruffle. Gather and attach to bottom edge of the apron. Attach to doll's waist and add a big bow to back of apron.

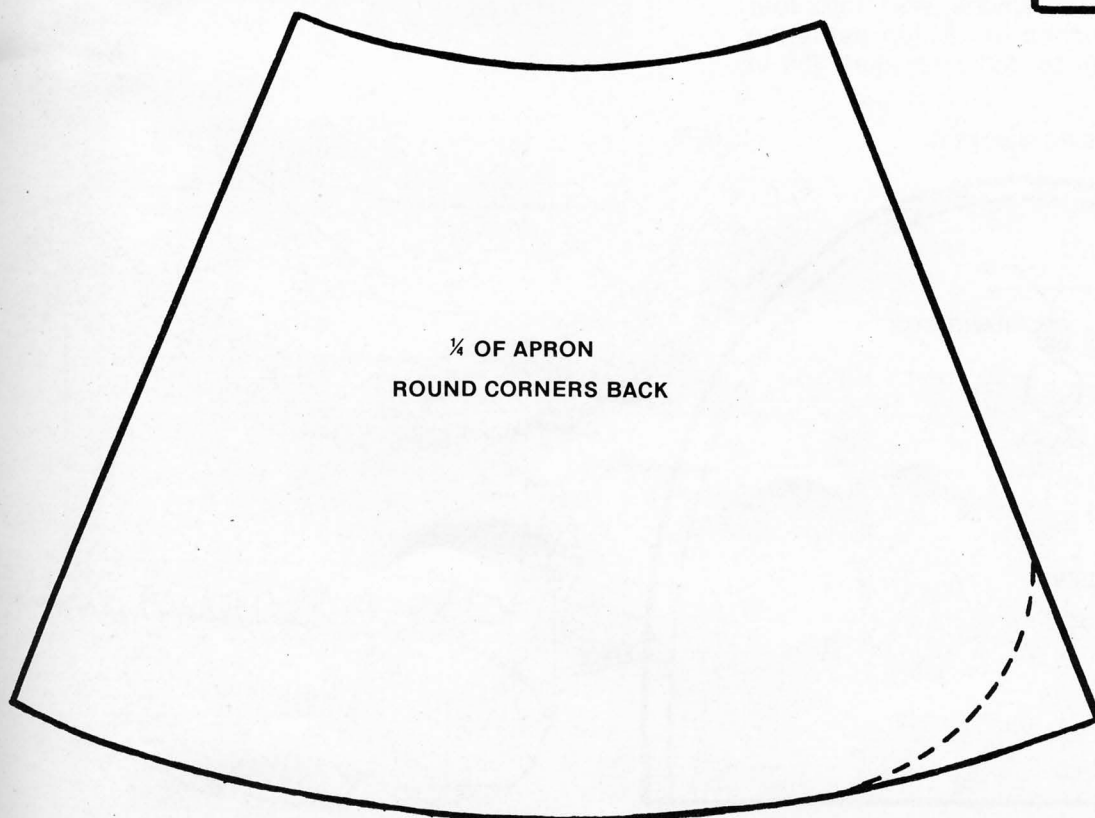
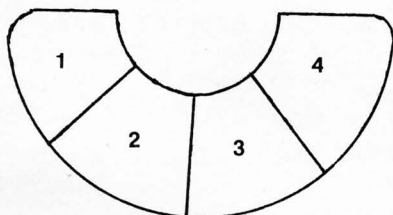
5. Attach doll's head.

Carrie—Color Page 13





NOTE:
 Pattern as shown is only $\frac{1}{4}$ th of
 the entire apron. Parts must be
 transferred onto tracing paper
 4 times to get the full pattern.



Lorene

Materials Required:

1—17" Doll Body
 1—Susanne Doll Head
 $\frac{2}{3}$ Yards Green Satin—Skirt
 $\frac{1}{2}$ Yard White Taffeta—Overskirt
 $\frac{1}{2}$ Yard Net
 Seam Tape
 18 Gauge Bare Wire
 1 Pkg.—2 $\frac{1}{2}$ MM White Pearls
 Basket with Flowers
 Earrings—1" Pearl Round Head Pin,
 3MM Gold Bead, 6MM Pearl,
 6MM Gold Bead Cup, 1" Gold Flat Head Pin

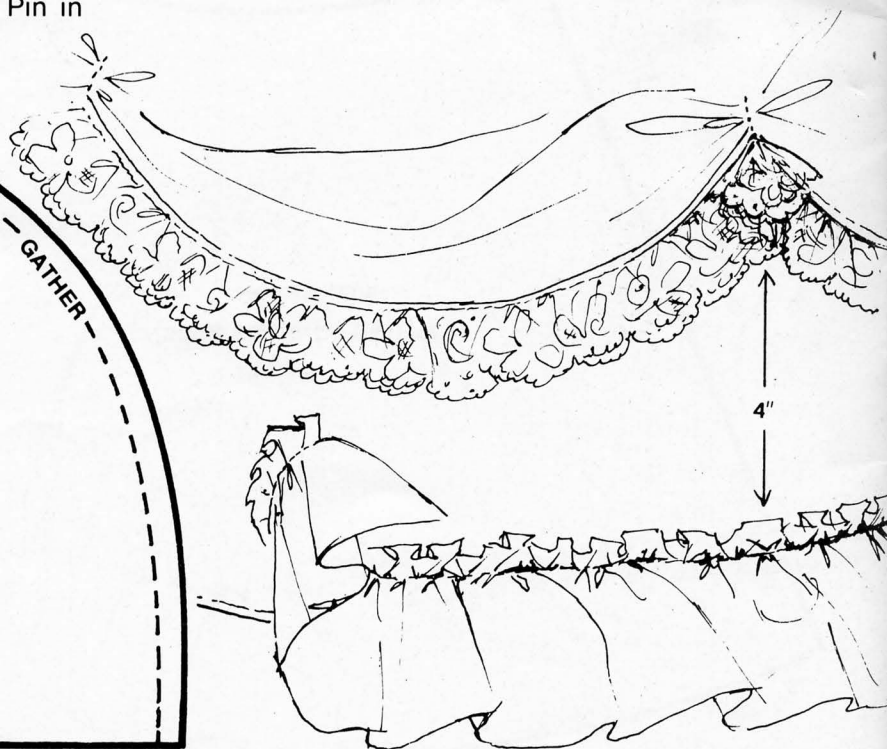
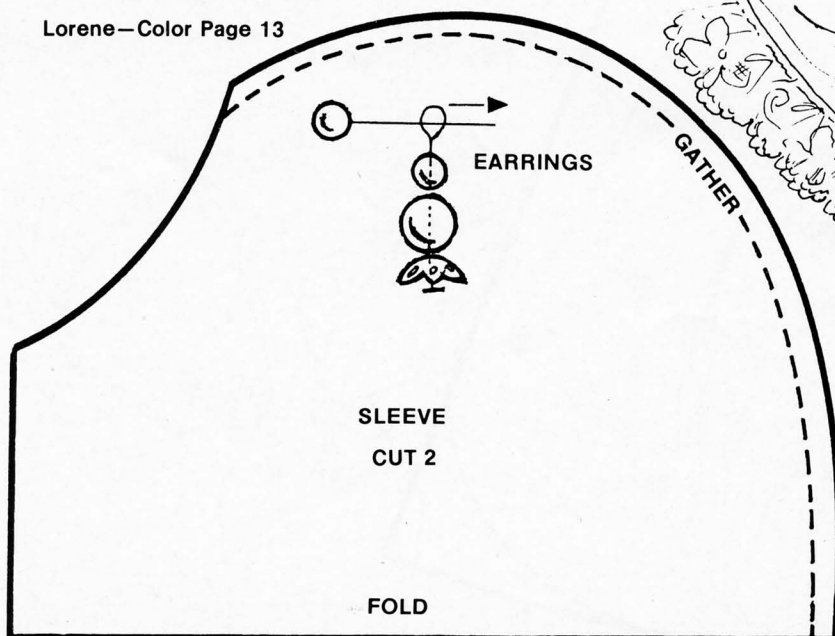
1. Assemble doll body, following General Instructions.

2. Cut hoop skirt, bodice front and back from basic patterns on Page 3. Cut skirt and overskirt from basic pattern, but shorten skirt 2 $\frac{1}{2}$ " to allow for ruffle. Cut a 4" x 66" skirt ruffle. Cut sleeves from pattern on Page 22. Sew hoop skirt together, following General Instructions. Attach to doll.

3. Pin a folded piece of skirt fabric around bodice top and stitch in place. Sew darts, side seams and half of the back seam. Slightly gather the center front of bodice. Fit and pin to doll. Sew remaining back seam together by hand. Hem both edges of ruffle, gather and sew to bottom of skirt. Sew back seam together except for the last 2 $\frac{1}{2}$ " at waist. Place on doll and hand sew remaining seam together. Hem overskirt and stitch pre-gathered lace around bottom. Divide skirt into four sections and gather four inches up. Stitch gathering tight. Sew back seam and fit to doll over skirt. Pin in place. Add pearl necklace.

4. Add head and earrings using diagram.

Lorene—Color Page 13

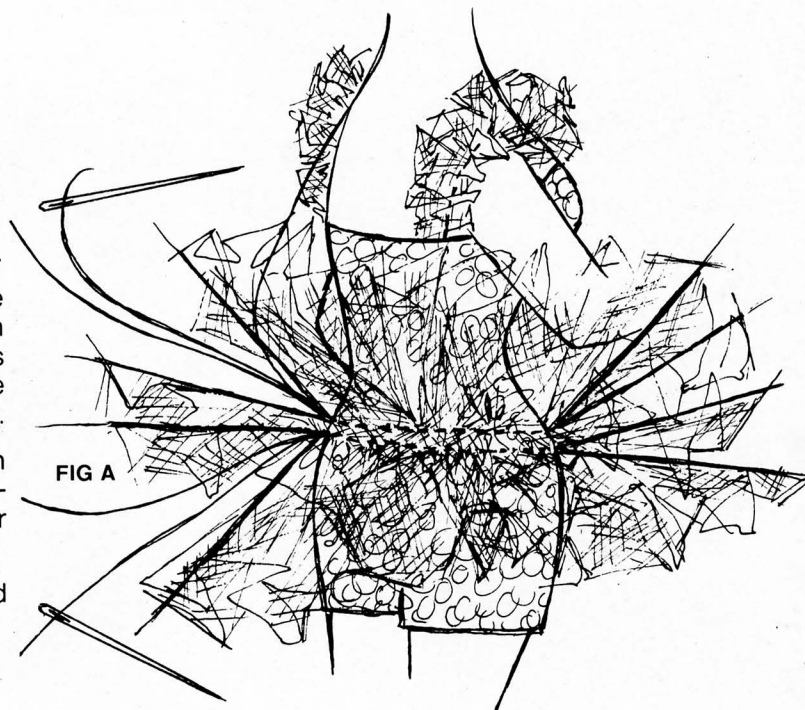


Nanette

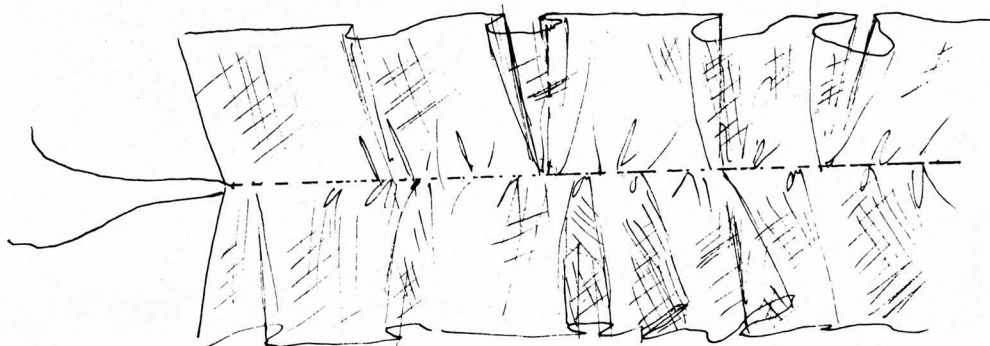
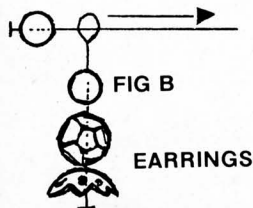
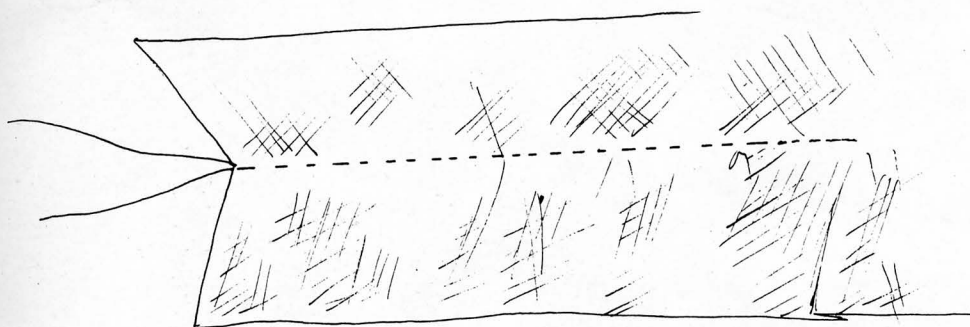
Materials Required:

1—17" Doll Body
 1—Susanne Doll Head
 6½ Yards Red Sequins
 ½ Yard Red Nylon Net
 Glue
 Thread
 Flowers for Hair and Dress
 Earrings—Sequin Pin, 2 3MM Gold Beads,
 6MM Faceted Ruby Bead,
 Gold Filigree Bead Cup, Gold Flat Head Pin

1. Assemble doll body, following General Instructions.
2. Glue sequins to body, starting at the waist and glue up to and around bust line. Glue one row around each leg to crotch. Cover remaining body, working from legs up to waist. Loose sequins can be glued in where needed. Glue sequins to feet for slippers. Let dry.
3. Cut two pieces of net 6" wide x 36" long. Fold each in half and gather. Tie around waist. Pin where necessary. (Figure A) Gather one 1½" x 12" piece of net for each shoulder strap. Pin in place.
4. Attach head and trim hair with a sequin band. Add earrings. (Figure B) Add flowers.



Nanette—Color Page 12



Glamourous
LIVING
DOLLS

